

Work Order ID 69185

Wednesday, May 04, 2011 10:51:05 AM



Page 1

Item ID: D022-720-011L08

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Floor Protectors-Clear

Start Date: 5/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/05/04 Tooling:

Date:

Run Start



QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9545

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy paperwork & type labels as per PPP D022-720-011L08/ DSI 9545
CHG0035/11/05/1211/5/9 BG 11-5-9
(4)

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/5/9 (4) SD

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/11/05/12(x4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69185

Wednesday, May 04, 2011 10:51:05 AM

Page 2

Item ID: D022-720-011L08

Accept

Setup Start

Revision ID:

Stop

Item Name: Cabin Floor Protectors-Clear

Start Date: 5/4/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D022-720-011L08 / DSI 9545

Location: 11APPP Rev: Drift

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/5/12 cl 4211/5/16 df

MF

11-05-13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, May 04, 2011 10:51:02 AM

Page 1

Work Order ID: 69185

Parent Item: D022-720-011L08

Parent Item Name: Cabin Floor Protectors-Clear


Start Date: 5/4/2011

Required Date: 5/13/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.03.02 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
Sy D2854-1-100 		Manufactured	No			110	Each	0.0000	4	16			
Sy Velcro Strip, Looped D2854-3-100		Manufactured	No			110	Each	0.0000	4	16			
Sy Velcro Strip, Hooked D3280-1L08		Manufactured	No			110	Each	0.0000	1	4			
Sy Floor Protector, LH D3280-3L08		Manufactured	No			110	Each	0.0000	1	4			
Sy Floor Protector, RH													

B69349 SP

B69351 SP

B69197 SP

B69275 11519 SP 40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D022-720 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D022-720 REV. 0

REF TCCA STC: SH04-30
REF FAA STC: SR02037NY
REF EASA STC: EASA.IM.R.S.01074

REFERENCE ONLY

PURPOSE:

To add the D022-720-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D022-720-011 kit will be re-identified as D022-720-011L02.

CHANGE:

The D022-720-011L08 Cabin Floor Protectors kit consists of two transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D022-720 and maintained per Instructions for Continued Airworthiness ICA-D022-720. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D022-720-011L02	Cabin Floor Protectors (Black)
	X	D022-720-011L08	Cabin Floor Protectors (Clear)
1		D3280-1L02	Floor Protector, Fwd LH, Black
	1	D3280-1L08	Floor Protector, Fwd LH, Clear
1		D3280-3L02	Floor Protector, Fwd RH, Black
	1	D3280-3L08	Floor Protector, Fwd RH, Clear
4	4	D2854-1-100	Looped Velcro Strip
4	4	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D022-720-011L02	2.0 lb	0 in	0 in-lb	50 in	100 in-lb
Cabin Floor Protectors	0.91 kg	0 m	0 m-kg	1.27 m	1.2 m-kg
D022-720-011L08	2.0 lb	0 in	0 in-lb	50 in	100 in-lb
Cabin Floor Protectors	0.91 kg	0 m	0 m-kg	1.27 m	1.2 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*
D. SHEPHERD (DE # 02)

DATE: 11.03.01
CERT. NO.: SH04-30
ISSUE NO.: 2

A	NEW ISSUE	CP	11.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9545	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR PROTECTOR KIT, CLEAR	NTS
DATE	11.03.01	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

